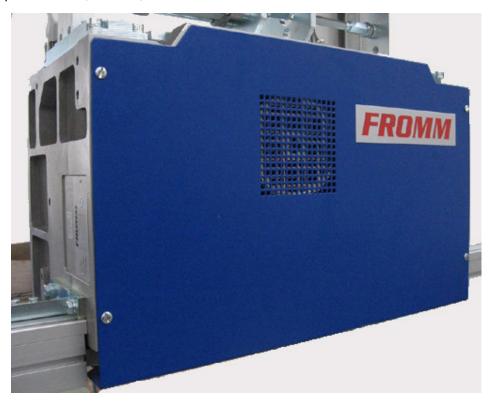


# Datasheet MH600 Plastic friction weld strapping head

## All electric high tension plastic friction weld strapping head

The MH600 strapping head has been designed for automatic heavy duty industrial PE T strapping installations. The head processes strapping from 13 – 19mm of various thicknesses and qualities. The high strap tension feature (up to 7000N) allows applications of PE T strapping with break strength up to 15000 N (3300 lbs).



## Technical data for strapping head MH600

Suitable strapping qualities:	Polyester (PET)
S trapping dimensions: widt thicl	hs 13.0 – 19.0 mm / ½ - ¾" nesses 0.64 – 1.53 mm / 0.025 – 0.060"
Average seal strength:	up to 80% of strap breaking strength (dependent on strap quality)
Sealing method:	friction welding
S trap tension:	700 ON / 1545 lbs adjustable 250 ON / 560 lbs adjustable
Feed/retract speed:	5.3 m/s / 17.3 ft/s
Tension speed:	105 mm/s / 0.34 ft/s
Package size:	min. W 250 x H 180 mm max. W 3000 x H 3000 mm
Power supply:	230V – 3PE /60Hz
Consumption:	1.1KW
Control Voltage:	24V DC
Dimension:	L 615 x W 307 x H 450 mm
Weight:	115 kg / 253 lbs



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## Chart of types strapping head MH600

Item No.	Model	S trap widths		S trap thicknesses		Max. Tension	
		mm	inch	mm	inch	N	lbs
47.5601	MH600/13-19/0.64-0.75/7.0/PET	13-19	1/2-3/4	0.64-0.75	.025030	7000	1545
47.5602	MH600/13-19/0.80-1.35/7.0/PET	13-19	1/2-3/4	0.8 0-1.35	.031053	7000	1545
47.5603	MH600/13-19/0.64-0.75/2.5/PET	13-19	1/2-3/4	0.64-0.75	.025030	2500	560
47.5605	MH600/19/1.53/7.0/PE T	19	3/4	1.53	.060	7000	1 545

#### **Features**

- Compact and modular design
- One piece of a luminium cast housing
- High strap tension up to 7000 N (1545 lbs) adjustable
- Wide strap width range without changing parts
- S trap guide open feat ure
- Well proven separate feeding, tensioning and friction weld sealing systems
- High consistent seal efficiency because of environment temperature monitoring
- Use of state-of-the-art manufacturing, controlling and material technology
- Three side suspension points and plug connections for easy integration
- Long life and maintenance friendly, resulting in high availability

#### **Options**

- Dispenser for jumbo-coils
- S word
- Teles copic a rch
- Movable machine
- Side sealing machine
- Head suspension with power floating system
- Edge protection feed systems top and bottom
- Bunk feed system with various magazines
- Vertical and lateral press systems up to 80 KN
- Conveying systems
- Turntable for cross strapping
- Mechanical pack detectin sensor
- Thinner or rubber coated base protection plate
- S trap guide a rch systems
- Control
- Cycle counter inside the head
- Dust cleaning system
- Counter



مؤسسة فصول الخليج لمعدات وأدوات التغليف GULF SEASON STRAPPING & PACKAGING SYSTEMS