

Fully-automatic vertical moving plastic strapping machine

FROMM Plastic strapping machines are ideal for general palletizing and unitizing and for the well known applications in the corrugated-, can-, bottle-, paper-, and food / beverage industries.



Technical data for model PM200

Suitable strapping qualities:	Polyester (PET)			
Strapping dimensions: widths	13.0 – 32.0 mm			
thicknesses	0.40 – 1.53 mm			
Average seal strength:	up to 85% of strap breaking str	ength (dependent on quality)		
Sealing method:	friction welding			
S trapping heads*:	MH600	MH610		
Tension:	up to 7000N, adjustable	up to 7000N, adjustable		
Tensioning speed:	105 mm/s / 0.34 ft/s	105 mm/s / 0.34 ft/s		
Feeding and retracting speed:	5.3 m/s / 17.3 ft/s	5.3 m/s / 17.3 ft/s		
Power:	400 V – 3PE – 50 Hz	400 V – 3PE – 50 Hz		
	230 V – 3PE – 60 Hz	230 V – 3PE – 60 Hz		
Power consumption:	1.1 kW	1.1 kW		
Max. package size:	W 3000 x H 3000 mm			
Min. package size:	W 150 x H 180 mm			

* Additional heads (heat welding) are available on request



Advantages

- Fully automatic machines reduce the total strapping time substantially compared to manual operations
- Under normal circumstances labour work is completely eliminated
- The rugged fully automatic machines have been designed for continuous and shift operations demanding a high working reliability
- A very wide variety of different fully automatic machines meeting the requirements of all major industries including a broad range of options are available
- Customer friendly control system; keyboard and display show all information and messages in the language required by the customer
- Every fully automatic machine is built for the specific requirements of the customer
- After sales service is guaranteed by our FROMM subsidiaries and distributors

Model C ode	Vertical fixed machine 1XXXXX	Vertical moving machine 2XXXXX	S ide head 5XXXXX	Fixed head with side head only 52XXXX	S word XXX 2XX	E dge protectors automatic XXXX 2X	Wooden runners automatic XXXX X2
PM100000	Х						
PM100002	Х						Х
PM100022	Х					Х	Х
PM100200	Х				Х		
PM100220	х				Х	х	
PM150000	X	with timber p	ress				
PM200200		Х			Х		
PM500000			Х				
PM500200			Х		Х		
PM520000			Х	Х			

Chart of types PM100-200-500 Series

Additional options and combinations are available. Please check with our specialists.

Options

- Pneumatic vertical movement instead of gear motor with chain (if the height of packages changes < 200 mm only)
- Device used to detect the end strap and a dvise on the operator panel
- Balancing tension device (for big packages)
- Transformer for electric supply different than 400 V / 50/60 Hz
- High platform for head maintenance and easy operation
- white flash light = a larms; orange flash light = end stop; 4 lamps: red = emergency stop; green = regular operation; green flash light: manual operation
- Vertical press up to 400 kg / 880 lbs
- Vertical press up to 200 0 kg / 440 0 lbs
- Vertical press up to 500 0 kg / 1100 0 lbs
- Automatic top corner protectors
- Automatic bottom wooden runners



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